# YAPIFINE **Base**® EPOXY GARAGE

Solvent Free Epoxy Based Textured Floor Coating



# Product Definition \_

Epoxy based, two component, solvent free, orange peel textured floor coating.

Areas of Use

- Indoor and outdoor spaces,
- Food production and storage facilities,
- Shopping malls and supermarkets,
- Areas subject to light-medium industrial loads,
- Sewage and waste plants,
- Parking lots, walking trails,
- Pulp and paper factories,
- Refineries, warehouses and factories.

## Technical Specifications

Colour	Grey, White, RAL Colours	Application Temperature	+10°C and +30°C
Mixture Density (+20°C)	1,50 g/mL± 0,03	Compressive Strength	$\geq$ 45 N/mm <sup>2</sup>
Mixture Ratio	9/1	Adhesive Strength to Concrete	$\geq$ 4 N/mm <sup>2</sup>
	(Component A / Component B)	Adhesive Strength to Metal	$\geq$ 3 N/mm <sup>2</sup>
Appearance	Glossy	Abrasion Resistance by Taber Abras	er 70 mg
Pot Life (+20°C)	40 minutes	Hardness (Shore D) (7 days)	80
<b>Drying Period</b> (at +23°C, 55% relative humidity)	Drying Time: 10 hours Time for new coat: 8-24 hours Through-dry time: 7 days	Permeability to Water Vapour	Class 1
		Capillary Water Absorpsion	$\leq$ 0.5 kg/(m <sup>2</sup> .h <sup>0.5</sup> )
		Permeability to CO <sub>2</sub>	Sd > 50
Temperature Resistance	121°C Dry	Reaction to Fire	E

Hereby technical values and product application instructions are obtained in the wake of tests conducted in environment of +23±2°C terr span, while lower temperatures will extend it.



## Surface Preparation

The surface should be cleaned of all residual materials such as dust, oil, dirt, paint, curing materials, bitumen and other foreign substances.

The damaged sections of the concrete, the fractures and static cracks on the concrete surface should be repaired with the YAPIFINE MEND EPOXY 2C repair mortar.

Surface moisture should not exceed %4 pbw. Do not apply on concrete surfaces with rising humidity conditions.

The application surface's pull strength should be min. 1,5 N/mm<sup>2</sup>

Concrete quality: C25

Screed quality: Min.(EN 13813) CT-C25-F4

## Lining.

After surface preparation, the surfaces should be primed with YAPIFINE BASE EPOXY PRIME. Moist surfaces should be primed with YAPIFINE BASE EPOXY PRIME H.

Depending on chosen system thickness, the applic carried out by mixing 0.1-0.3 mm dry silica sand in 1

#### Mixture Preparation \_

Both components are stirred in their respective containers first. Afterwards they are added together and are then mixed for a few more minutes until a homogeneous mixture is obtained.

Higher temperatures will shorten the pot life, while lower temperatures will extend it.

Pot life of mixture is 40 minutes at +25°C. Higher temperatures extend the pot life, while lower temperatures shorten it.

The product should be poured on to the surface

and spread by a notched trowel. For the better

finishing result, turn the notched trowel and

Should not be mixed by hand.

#### Application Information .



BASE EPOXY GARAGE

## Advantages \_

- High chemical strength against alkali, dilute acid, sewage, water, oil products, mineral oils and fuels.
- High mechanical strength and abrasive strength.
- Provides good film after curing. Creates joint-free surface.
- Easy to clean thanks to smooth surface.
- Easy to apply.

eability to Water Vapour		Class 1		
ary Water Absorpsion		$\leq$ 0.5 kg/(m <sup>2</sup> .h <sup>0.5</sup> )		
eability to CO <sub>2</sub>		Sd > 50		
tion to Fire		E		
+23±2°C temperature with relative humidity of %50±5. Higher temperatures will shorten the time				
Consumption	Total theoretical consumption is 0.50 – 0.8 kg/m².			
s, the application is smoothen the surface. To obtain an even thicknees and ca sand in 1/1 ratio. get rid of entrained air. 5 minutes after application use				

the spiked roller in two directions perpendicular to each other. This is especially necessary when the coating has been filled with silica sand.

Wait for minimum 4 days before taking into service.

Do not keep the equipments in use for more than 40 minutes in the mixture; in case of delay, wash equipments with epoxy thinner. Even though YAPIFINE BASE EPOXY GARAGE is solvent-free, proper ambient ventilation will help protect the operator prevent condensation on paint film and ensure optimum coating performance.

Ventilation should continue during curing as well.

## Application Conditions \_

Should not be applied to surfaces that were exposed to sunlight for too long or to surfaces that are too hot or frozen

Should not be applied when the ambient temperature is not within the values of  $+5^{\circ}$ C and  $+30^{\circ}$ C.

The application area should be protected from the effects of wind and direct sunlight.

Do not step on the surface during first 24 hours after application. Surface should be protected against direct water contact for 48 hours.

The final consumption amount might vary depending on application conditions and surface characteristics.

## Shelf Life .

The shelf life of the product is 12 months when it is stored on wooden pallets in a cool, dry and moisture free environment with an ambient temperature between  $+10^{\circ}$ C and  $+25^{\circ}$ C.

The opened material should be used as soon as possible.

## Safety Precautions

No smoking should take place during application. The work environment should be well ventilated and

should not include any open flames. Since the solvents are heavier than air it should be remembered that they will be in circulation over the floor. The operator should be wearing proper work attire, goggles, mask and protective gloves appropriate to work

and worker safety regulations. In case of contact with the eyes, rinse with plenty of water

before seeking immediate medical attention.

For further information on the safe handling of this product please read the Safety Data Sheet (SDS).